



CASE STUDY

Enabled **IIoT powered remote monitoring** of construction machine's efficiency parameters

Client overview

The client is one of the largest Asian construction companies. They were looking for a digital solution, which could provide real-time insights into machine utilization, parts servicing requirements, energy consumption, and more.



Challenge

The client was facing various business challenges that included:

- Real-time monitoring of OEE (Overall Equipment Effectiveness) and equipment effectiveness.
- Analyzing productivity trends in order to handle breakdown alert management.
- Monitoring the conditioning of the key machines.
- Functionality to monitor energy consumption per operation for each factory remotely from the headquarters.
- Reducing unplanned downtime.
- Maintaining consistent quality of components.



Moreover, most of the machines were working under extreme conditions, and maintaining their health along with monitoring energy consumption was something that was a top priority for the client from the digital solution.

LTIMindtree Solution

Our solution consisted of the below key solution components:

- The solution enabled data acquisition of machines by using sensors (level, temperature, and pressure) and from machine controllers (through OPC, MODBUS, and OEM's (Original Equipment Manufacturer) Proprietary TCP/IP protocols) and wireless data transfer from machine controllers/sensors to the central data store.
- Local interactive HMI (Human-Machine Interface) - for operators to trigger alerts (through Kaizala) to dedicated groups for production/maintenance related issues for immediate action.
- Andon display board - for consolidated plant information, the measured data was visualized at a local Andon in real-time for quick decision making at the shop floor.
- Intuitive dashboards - Visualized trends for utilization, energy consumption, operation efficiency, etc.



Benefits

The business impact of our solution was sudden and visible with the below achievements:

- The night shift productivity was increased by 2.5 times through insight-based intervention.
- The first output from the start of the shift was drastically reduced from 1.5 hours to 30 minutes.
- Our insights-based solution resulted in higher power saving, and the post breakdown response was brought down from 30 mins to 5 mins through digitizing the process.
- The most significant result was the streamlining of root cause analysis by replacing manual paper-based record keeping with HMI enabled recording of breakdown causes.



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